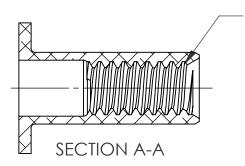


REVISIONS									
REV.	DESCRIPTION	DATE	ECN						
Α	INITIAL RELEASE	5/7/09	1179						
В	TOLERANCE CHANGE	5/21/09	1186						
С	UPDATE TO CURRENT FORMAT	6/3/10	1316						



-#6-32 UNC 2B (NOTE 6) PER ASME B1.1 MINOR DIA.: .104 - .114

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## NOTE:

- 1. GRIP RANGE: .010 .075
- 2. HOLE SIZE: .190 +.003/-.000 AFTER ALL APPLIED FINISHES.
- 3. INSTALLED LENGTH: .300 REF.
- 4. LUBRICATION: NONE
- 5. INSTALLATION TOOL: SPIN-PULL
- 6. MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE			
			DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH± 1 BEND ±1 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.002 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994  MATERIAL  A5056/6053-T4  FINISH  NONE	DRAWN	TWR	5/7/09	TITLE: FLAT HEAD OPEN END		
PROPRIETARY AND CONFIDENTIAL				CHECKED					
				ENG APPR.	JVK	5/7/09			
				MFG APPR.					
				Q.A.	JVK	5/7/09			
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PAKIDAWING WITHOUT NOTICE.	NEXT ASSY	SY USED ON	Phone: 866-474-3739 Fax: 716-875-0358						
	APPLI	CATION	DO NOT SCALE DRAWING				SCALE: 2:1 WEIGHT: kg SHEE	T 1 OF 1	

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